



Changes in chemical composition of frozen coated fish products during deep-frying

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7 3 deep-frying
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18 ABSTRACT

19 This work evaluates the influence of deep-frying coated fish
20 products on total fat, fatty acid (FA) and amino acid profile, and on the
21 formation of volatile compounds, with special attention on furan and its
22 derivatives due to their potential harmful characteristics. As expected,
23 deep-frying in sunflower oil increased linoleic acid content, but total fat
24 amount increased only by 2% on a dry basis. Eicosapentanoic and
25 docosahexanoic acids were preserved while γ - and α -linoleic acids
26 were oxidized. Deep-frying also induces proteolysis, releasing free AA,
27 and the formation of volatile compounds, particularly aldehydes and
28 ketones arising from polyunsaturated FA. In addition, during deep-frying
29 coated fish high quantities of furanic compounds are generated,
30 particularly furan and furfuryl alcohol. The breaded crust formed could
31 contribute simultaneously for the low uptake of fat, preservation of long
32 chain n-3 FA, and for the high amounts of furanic compounds formed
33 during the deep-frying process.

35 KEY WORDS

36 Fatty acids; amino acids; volatile compounds; furanic compounds;
37 deep-frying; coated fish products.

38

39 INTRODUCTION

40 Coated deep-fried fish sticks are highly appreciated, particularly
41 among the younger's, due to their sensorial attributes, quick and easy
42 preparation, and association with good health characteristics (i.e. high
43 n-3 fatty acid (FA) content). As with other fried foods, however, its unique
44 sensorial attractiveness is obscured by the recurring alerts to decrease
45 the consumption of fried foods, mainly due to their large amount of
46 calories provided from fat (Saguy and Dana, 2003).

47 Deep-frying is a cooking method that induces significant
48 modification in food, including loss of constitutional water, fat uptake,
49 changes in the FA profile (Ramírez, et al., 2004) and the development of
50 heat-induced chemical reactions (Bastida and Sanchez-Muniz, 2001;
51 Romero, Cuesta and Sanchez-Muniz, 2000).

52 The development of aroma and flavour in fried foods is a complex
53 process in which different compounds react to produce intermediary
54 compounds or volatiles, which mainly derive from lipid oxidation and
55 Maillard reactions (Mottram, 1998). Thus, FA and amino acids (AA) are
56 probably among the most important precursors of volatiles in this
57 processing (Ramírez, et al., 2004; Huey, Abdul and Mohamed, 2008).
58 Nevertheless these reactions are simultaneously responsible for the
59 formation of undesirable or harmful compounds (Mottram, 1998; Nawar,
60 1998). A large number of papers related to volatile compound profiles of
61 fried food, mainly meat, have been published (Ramírez, et al., 2004;
62 Timón, et al., 2004; Ho, Lee and Jin, 1983), while the simultaneous

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3 63 evaluation of FA, AA and potentially harmful volatile compounds, such
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5 64 as furan and its derivatives, remain less studied.
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8 65 Furanic compounds are recognized as important for the odour
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10 66 characteristics of fried products (Wagner and Grosch, 1998; Cerny and
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12 67 Grosch, 1992), particularly in coated products, due to the intense heat
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14 68 effect on carbohydrates and polyunsaturated FA (PUFA). However,
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16 69 according to *in vivo* studies, some volatile furan derivatives are
17
18 70 considered toxic to animals and humans (Sujatha, 2008; Arts, et al., 2004;
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20 71 IARC, 1995). Up to date, only furan has been classified as possibly
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22 72 carcinogenic to humans (Group 2B) by the International Agency for
23
24 73 Research on Cancer (IARC 1995), and has been included by the US
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26 74 Department of Health and Human Service in the human pathogen list
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28 75 (US FDA, 2005). An increased attention is being also devoted to their
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30 76 derivatives, being of great importance the quantification of these
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32 77 compounds in food. In accordance, the European Food Safety Authority
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34 78 claims for testing of furan quantities in foods, comprising analysis of
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36 79 samples as consumed, with an exact detail on cooking preparation
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38 80 time, temperature and handling information (EFSA, 2010).
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45 81 The main goal of the present work was to study the effect of deep-
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47 82 frying of coated fish products on the FA and AA composition and
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49 83 formation of volatile compounds, with a particular detail on furanic
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51 84 compounds.
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56 57 86 **MATERIAL AND METHODS** 58 59 60

87 **Chemicals and standards**

88 Chloroform, methanol, n-heptane, dichloromethane, NaCl and KOH
89 were supplied by Merck (Darmstadt, Germany). Hydrochloric acid (HCl),
90 32% extra pure, and MTBSTFA (N-Methyl-N-tert-
91 butyldimethylsilyltrifluoroacetamide) were purchased by Sigma-Aldrich
92 (St Louis, MO, USA). Acetonitrile of high performance liquid
93 chromatography (HPLC)-gradient grade was provided by Panreac
94 (Barcelona, Spain) and ultrapure water (0.055 $\mu\text{S}/\text{cm}$) was obtained by
95 using a SeralPur Pro 90 CN system. n-Alkanes were purchased by Sigma-
96 Aldrich (St Louis, MO, USA) and FA methyl ester (FAME) standards were
97 from Supelco (Bellefonte, USA). The deuterated internal standard d₄-
98 furan (98%) was purchased by Isotec (Ohio, USA). Furan ($\geq 99\%$) and
99 furfuryl alcohol (99%) were supplied by Sigma-Aldrich (Steinheim,
100 Germany) while 2-furfural (99%) was provided by Merck (Darmstadt,
101 Germany) and 2-pentylfuran (98%) was purchased from Alfa Aesar
102 (Karlsruhe, Germany). Standard amino acids (Sigma-Aldrich, Madrid,
103 Spain) purchased for preparing the standard solutions were alanine,
104 glycine, valine, leucine, isoleucine, proline, methionine, serine, threonine,
105 phenylalanine, aspartic acid, hydroxyproline, cysteine, glutamic acid,
106 arginine, asparagine, lysine, glutamine, histidine, tyrosine, tryptophan,
107 and cystine. DL-Norleucine (Sigma-Aldrich) was used as internal
108 standard. Frozen coated fish, with 30 g on average, were obtained from
109 a local store, and labelled as being made of fish (65%; *Merluccius*
110 *capensis*), wheat flour, water, vegetable oil, salt, spices and natural

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3 111 aroma. Plain sunflower oil used for frying was also from a local
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5 112 recognized brand.
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9 10 114 **Experimental design**

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12 115 Frozen coated fish samples were divided in two groups. The first
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14 116 group (n=10) was used as control, being thawed at 4 °C during 16h and
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16 117 analysed without being deep-fried (NF). The second group (n=10) was
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18 118 individually deep-fried (F) in sunflower oil using a domestic deep-fryer
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20 119 (KENWOOD DF-150; II) at 180 °C during 4 min, according to the
21
22 120 manufacturer recommendations. Each sample was fried alone and
23
24 121 immediately analysed for volatiles. The oil was replaced every 5 frying
25
26 122 sessions. After each deep-fried, sample was slightly drained, and placed
27
28 123 on paper towel for removing external oil. Samples were grinded by using
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30 124 a "masticator shears straight" device (BUENO HERMANOS, S.A., La Rioja,
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32 125 Spain, ISO 9001-2000 Quality Certified Company), usually used for people
33
34 126 unable to masticate.
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40 127 **Moisture determination**

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42 128 Moisture was determined at 100 ± 2 °C (~5 g test sample) by AOAC
43
44 129 925.40 method (AOAC, 1995).
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48 130 **Lipid extraction**

49
50 131 Lipids were extracted following the Folch, Less and Sloane (1957)
51
52 132 method, with slight modifications, using the original extraction ratio of 20
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54 133 parts chloroform:methanol (2:1, v/v) to 1 part sample. Briefly, 0.5 g of
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56 134 sample were mixed with 10 ml of the organic solvents mixture with BHT
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3 135 0.01%. The mixture was vigorously homogenized and filtered.
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5 136 Subsequently, 2 ml of 1% aqueous NaCl solution were added, the mixture
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7 137 was shaken again and the final biphasic system was allowed to
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10 138 separate by centrifugation (10 min, 1549 xg; 5810R Centrifuge,
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12 139 Eppendorf AG, Hamburg, Germany). The upper aqueous phase was
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14 140 discarded and the lower organic phase was filtered through anhydrous
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16 141 sodium sulphate. Lipid content was estimated gravimetrically after
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18 142 solvent evaporation under nitrogen and reserved for subsequent FA
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20 143 profile.
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24 **Fatty acid methyl esters preparation and analysis**

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26 145 Fatty acid methyl esters (FAME) from acyl chains were prepared by
27
28 146 basic transesterification of the extracted lipids in the presence of KOH
29
30 147 (KOH in methanol 2M) (ISO 5508:2000). FAME were analyzed by gas
31
32 148 chromatography, using a Chrompack CP9001 (Middelburg, the
33
34 149 Netherlands) gas chromatograph, equipped with a flame ionization
35
36 150 detector (FID). Separation was carried out on a capillary column CP-Sil
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38 151 88 (50 m long, 0.25 mm id, and 0.2 µm film thickness, Varian). Oven
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40 152 temperature programming started at 140° C. After three min, it was
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42 153 raised 5 °C min⁻¹ to 220 °C, and held for 8 min at 220 °C. Injector and
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44 154 detector temperatures were 270 and 250 °C, respectively. The carrier gas
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46 155 was helium at 110 KPa. Individual FAME peaks were identified by
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48 156 comparing their retention times with those of standards (Sigma, St. Louis,
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50 157 MO). Determination was based on the relative percentages of the FAME
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52 158 analysed.
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3 159 **Amino acid analysis**
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5 160 Sample (1 g) was weighed into an 15 ml flat-bottom glass vial, and
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7 161 7.5 mL of 0.1 N HCl were added. After a stir bar had been inserted, the
8
9 162 vial was sealed with a screw-top cap and stirred at high speed for 90 min
10
11 163 at 40 °C. The mixture was then centrifuged (5000 rpm, 30 min), and the
12
13 164 supernatant was transferred into another 15 ml graduated vial, flushed
14
15 165 until 10 ml with distilled water and centrifuged again (10000 rpm, 15 min).
16
17 166 1 ml of the supernatant were collected and stored at - 80 °C until
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19 167 analysis.
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24 168 To 100 µl of the extract, 250 µl of acetonitrile were added to
25
26 169 deproteinize the samples. Tubes were subsequently centrifuged at 8000
27
28 170 rpm for 5 min. From this point, standard solutions and food samples
29
30 171 followed the same process. Then, 100 µl of the supernatant (or the
31
32 172 standard solution) were transferred to heat-resistant tubes, and 100 µl of
33
34 173 a DL-norleucine solution (5 µg ml⁻¹) was added as internal standard.
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36 174 Tubes were dried under nitrogen. 50 µL of dichloromethane were added
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38 175 to the dried samples, and again evaporated under nitrogen. Finally, 50 µl
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40 176 of the derivatization agent (MTBSTFA) and 50 µL of acetonitrile were
41
42 177 added to the dried tubes, which were shaken and subsequently
43
44 178 incubated at 100 °C for 60 min to induce the derivatization reaction to
45
46 179 occur. The chromatographic analysis was carried out in Agilent 6890 gas
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48 180 chromatograph (GC) (Agilent, Avondale, PA, USA) coupled to a mass
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50 181 selective (MS) detector (Agilent 5973). 1 µL portion of the derivatized
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52 182 extract was injected in splitless mode onto the column. The column used
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3 183 was a 58 m × 0.32 mm i.d., 0.05 µm, HP-5 (Hewlett-Packard), being a 5%
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5 184 phenyl-methyl polysiloxane bonded phase fused silica capillary column.
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8 185 Column head pressure was 12.8 psi, resulting in a flow of 1.2 mL/min at
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10 186 280 °C. The oven program was as follows: 170 °C for 5 min, 4 °C/min
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12 187 ramp to 200 °C, held at 200 °C for 3 min, 4 °C/min ramp to 290 °C, held
13
14 188 at 290 °C for 1 min held for 16 min. The transfer line to the mass
15
16 189 spectrometer program was as follows: 280 °C for 35 min, 0.5 °C/min ramp
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18 190 to 290 °C. Total run time was 55.75 min. Free AA were identified using
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20 191 both their retention time and by comparison of their characteristic *m/z*
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22 192 ions with those published in the literature (Jiménez-Martín, et al., 2012).
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27 193 Free AA quantification in coated samples was carried out in the
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29 194 total ion chromatogram (TIC) mode by external calibration curve
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31 195 method. For each AA a calibration curve (AA peak area/DL-norleucine
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33 196 peak area versus AA amount/DL-norleucine amount) was constructed,
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35 197 obtaining R² values of 0.9999. The final results, expressed in mg per g dry
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37 198 matter, take into account the moisture content and the exact weight of
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39 199 the sample.
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43 200 **Volatile compound analysis**

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45 201 The volatile compounds were determined immediately after frying
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47 202 and grinding, by head-space solid-phase micro extraction (SPME) with
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49 203 gas-chromatography-mass spectrometry (GC-MS) (Pérez-Palacios, et al.,
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51 204 2012). Briefly, a sample portion (2 g) was transferred to a 50 ml vial
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53 205 containing 5 ml of water and 3 g of NaCl. The vial was sealed at once
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3 206 and kept at $-4\text{ }^{\circ}\text{C}$ during 10 min, followed by sonication (Fungilab,
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5 207 Portugal) during 15 min at room temperature.
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8 208 A SPME fibre coated with carboxen-polydimethylsiloxane (CAR-
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10 209 PDMS) ($75\text{ }\mu\text{m}$ thickness, Supelco Co., Bellefonte, PA, USA) was used to
11
12 210 adsorb the volatile compounds. The SPME fibre was preconditioned at
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14 211 $300\text{ }^{\circ}\text{C}$ for 60 min, in a gas chromatograph injection port, inserted into
15
16 212 the sample vial through the septum and exposed to the head-space for
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18 213 40 min at $37 \pm 1\text{ }^{\circ}\text{C}$ under constant agitation (600 rpm). Thereafter, the
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20 214 SPME fibre was inserted into the injection port and desorbed for 10 min.
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22 215 The injection port was at 280°C , in the split-less mode, with 1 ml min^{-1} flow
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24 216 Chromatographic analysis was performed using an Agilent 6890 series
25
26 217 gas chromatograph (Agilent, Avondale, PA, USA) coupled to a mass
27
28 218 selective detector (Agilent 5973). Volatiles were separated using a 5%
29
30 219 phenyl-methyl silicone (HP-5) bonded phase fused-silica capillary column
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32 220 (Hewlett-Packard, Palo Alto, CA, USA; $33\text{ m} \times 250\text{ }\mu\text{m}$ i.d., film thickness
33
34 221 $0.25\text{ }\mu\text{m}$), operating with helium at 80 kPa column head-pressure,
35
36 222 resulting in a flow of 1 ml min^{-1} at $40\text{ }^{\circ}\text{C}$. The oven temperature
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38 223 programme was isothermal for 5 min at $40\text{ }^{\circ}\text{C}$, raised to $135\text{ }^{\circ}\text{C}$ at a rate
39
40 224 of $3\text{ }^{\circ}\text{C min}^{-1}$ and then raised to $220\text{ }^{\circ}\text{C}$ at $20\text{ }^{\circ}\text{C min}^{-1}$. The transfer line to
41
42 225 the mass spectrometer was maintained at $250\text{ }^{\circ}\text{C}$. Mass spectra were
43
44 226 obtained by electronic impact at 70 eV, with a multiplier voltage of 2056
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46 227 V, collecting data in the fullscan mode at a rate of 1 scan s^{-1} over the
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48 228 m/z range 30–500. n-Alkanes (Sigma, St Louis, MO, USA) were run under
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50 229 the same chromatographic conditions to calculate the retention indices
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3 230 (RI). Volatile compounds were identified by comparison of their mass
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5 231 spectrum with reference compounds in the NIST 98 data bank
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7 232 (NIST/EPA/NISH Mass Spectral Library, version 1.6, U.S.A.), and by
8
9 233 comparison of RI with those described in the literature (Ramírez, et al.,
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11 234 2004; Timón, et al., 2004; Muriel, et al., 2004; Pérez-Palacios, et al., 2010).
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13 235 Results of the volatile analysis are given in area units (AU) of each
14
15 236 individual compound, except for the furanic compounds that were
16
17 237 quantified as described below.

21 238 **Furanic compounds quantification**

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23
24 239 Furanic compounds were quantified by means of external
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26 240 calibration curves (Pérez-Palacios et al., 2012). For that, a standard
27
28 241 calibration solution of furan, 2-furfural, furfuryl alcohol and 2-pentylfuran
29
30 242 at ca. 8.69, 0.52, 10.84 and 0.07 mg ml⁻¹, respectively, and a d₄-furan
31
32 243 solution at ca. 1 µg µl⁻¹ were prepared. Five consecutive dilutions of the
33
34 244 standard calibration solution in methanol (1:10 v/v) were made. Portions
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36 245 of 100 µl of each standard solution and a fixed volume (100 µl) of d₄-
37
38 246 furan solution were prepared as samples, adsorbed in the SPME fibre as
39
40 247 injected into the gas-chromatograph. The *m/z* used for the
41
42 248 quantification of the furanic compounds were *m/z* 68, *m/z* 72, *m/z* 96,
43
44 249 *m/z* 98 and *m/z* 138 ions for furan, d₄-furan, 2-furfural, furfuryl alcohol, and
45
46 250 2-pentylfuran, respectively. For each individual furanic compound a
47
48 251 calibration curve (furanic compound peak area/d₄-furan peak area vs.
49
50 252 furanic compound amount/d₄-furan amount) was constructed,
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52 253 obtaining R² values of 0.9999. The final results, expressed in ug g⁻¹, take
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3 254 into account the exact weight of the sample portion in the head-space
4
5 255 vial.
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8 256 **Statistical analysis**

9
10 257 The effect of deep-frying on moisture, lipid content, FA and AA
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12 258 profile, formation of volatile compounds, and quantity of furanic
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14 259 compounds of coated fish was analysed by one-way analysis of
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16
17 260 variance (ANOVA). Pearson Correlation between moisture and lipid
18
19 261 content was also carried out. Analyses were done by using the SPSS
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21
22 262 package (v.15.0).
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26 264 **RESULTS AND DISCUSSION**

28 265 **Moisture and lipid content in coated fish products**

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31 266 As expected, F coated products had significant lower ($p < 0.018$)
32
33 267 moisture levels (52.95 ± 1.33 g water per 100 g fresh food) and higher lipid
34
35 268 content (10.48 ± 1.22 g per 100 g dry matter of edible food) than the NF
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37
38 269 group, with 59.84 ± 0.84 g water per 100 g fresh food and 8.54 ± 1.37 g
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40 270 per 100 g dry matter of edible food, respectively. After immersing
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43 271 samples into the hot oil, surface temperature of coated fish rapidly rises,
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45 272 evaporating the surface water, and leaving voids for the oil to fill in
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48 273 (Mellema, 2003). A considerable number of factors have been
49
50 274 implicated in fat uptake, i.e. moisture content, microstructure of the crust
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52 275 formed in the product, temperature and time of processing and the
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55 276 conditions after removal (Mellema, 2003; Mehta and Swinburn, 2001;
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57 277 Ufheil and Escher, 1996). Some authors argue that the total volume of fat
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3 278 will be similar to the total water volume removed (Pinthus, Weinberg and
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5 279 Saguy, 1993), whereas other have observed that fat uptake are inversely
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7 280 related to moisture content during deep frying (Moreira, Palau and Sun,
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9 281 1995; Southern et al., 2000). In our study, significant and negative Pearson
10
11 282 coefficient (- 0.98) was obtained between lipid and moisture contents,
12
13 283 with higher moisture associated with lower fat amounts. The crusted
14
15 284 barrier created within the deep-frying processing could reduce the
16
17 285 internal moisture loss and confine the fat absorption to the crust, justifying
18
19 286 the low fat increase, only around 2%. In addition, the common practice
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21 287 of shaking and draining the oil after frying (as carried out in the present
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23 288 study) is known to have a large effect on total fat uptake (Mellema,
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25 289 2003).

290 **Effect of deep-frying on FA composition of coated fish**

291 Table 1 shows the FA profile (expressed as g per 100 g FAME) in the
292 NF and F coated fish products analysed. A clear dominance of the FA
293 from the vegetable oils used in the coating (NF), together with those
294 from the sunflower oil (F), is observed. In the NF group, linoleic (C18:2 n-6,
295 42.51 g per 100 g FAME) and oleic (C18:1 n-9, 40.75 g per 100 g FAME)
296 acids were the major FA found, followed by palmitic (C16:0, 8.35 g per
297 100 g FAME) and stearic (C18:0, 3.81 g per 100 g FAME) acids. After
298 frying, a clear increase in linoleic acid (C18:2 n-6, 52.4 g per 100 g FAME)
299 is observed, as a direct impact from the FA composition of sunflower oil,
300 with a consequent decrease in the relative proportion of most FA, some
301 with statistical significance (Table 1). Eicosapentaenoid acid (EPA, C20:5

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3 302 n-3) and docosahexaenoic acid (DHA, C22:6 n-3) were highly stable
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5 303 during the frying process (Table 1), indicating their protection through the
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7 304 process. The bread crust formed during frying might be implicated in this
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9
10 305 protective effect. On the other hand, γ - and α -linoleic acids (C18:3 n-6
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12 306 and C18:3 n-3, respectively), being essential FA, were clearly reduced
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15 307 during frying, being probably thermally oxidized during frying, as usually
16
17 308 expected with PUFA. These results are in agreement with other authors
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19 309 (Ramírez, et al., 2004; Sánchez-Muniz, Viejo and Medina, 1992). The
20
21 310 significantly higher ($p < 0.001$) PUFA content observed after frying (45.95 vs
22
23 311 54.36 g per 100 g FAME) should be interpreted with caution as it is mostly
24
25 312 due to an increase in n-6 FA from the frying oil (Table 1). Also, the
26
27 313 increased n-6/n-3 ratio reflects the sunflower oil uptake and α -linolenic
28
29 314 acid (C18:3 n-3) loss, not directly correlated with fish lipids. The long-
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31 315 chain n-3 FA, as mentioned, were preserved.

316 **Effect of deep-frying on the content of free AA of coated fish**

317 The content of free AA in NF and F samples is exposed in Table 2.
318 Nineteen AA were detected: alanine, glycine, valine, leucine, isoleucine,
319 proline, methionine, threonine, phenylalanine, aspartic acid, cysteine,
320 glutamic acid, arginine, asparagine, lysine, glutamine, histidine, tyrosine
321 and tryptophan. Cysteine was the major AA (19.15 and 46.01 mg per g
322 of edible food in NF and F samples, respectively), followed by
323 phenylalanine (2.96 and 13.04 mg per g of edible food in NF and F
324 samples, respectively) and aspartic acid (3.22 and 6.14 mg per g of
325 edible food in NF and F samples, respectively), while the others showed

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3 326 minor content (from 0.08 to 0.55 mg per g of edible food and from 0.13
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5 327 to 0.78 per g of edible food in NF and F products, respectively). However,
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7 328 cysteine has not been found in different fish species (Ozden and Erkan,
8
9 329 2011). Sum of total AA showed a significant increase from NF (30.20 mg
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11 330 per g of edible food) to F coated products (72.47 mg per g of edible
12
13 331 food), due to the content of most AA rose during deep-frying, and
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15 332 above all the major ones, which indicates the occurrence of proteolysis
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17 333 during the deep-frying process. As our knowledge, in literature there are
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19 334 no studies measuring free AA content in deep-fried food.
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24 335 **Effect of deep-frying on volatile compounds of coated fish**

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26 336 Table 3 shows data obtained from the analysis of volatile
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28 337 compounds of NF and F coated fish products studied, all quantified on
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30 338 the basis of their direct area counts. A total of 65 volatile compounds
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32 339 were detected, being clustered in the following chemical families:
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34 340 aldehydes, alcohols, ketones, aliphatic and aromatic hydrocarbons,
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36 341 esters, furans and pyrazines. Figure 1 shows the percentage of each
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38 342 chemical family in the two batches of coated fish products of the
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40 343 present study. Aliphatic hydrocarbons were the main family in both NF
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42 344 (79.04 %) and F (71.48 %) groups, being 2-methylpentane and hexane
43
44 345 the major individual volatile compounds. However, due to their high
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46 346 threshold values, the presence of these volatile compounds seems to
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48 347 have a limited influence on products aroma (Ansorena et al., 2001). The
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50 348 second major chemical families in NF products were esters, aromatic
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52 349 hydrocarbons and aldehydes (8.05, 5.81 and 4.56 %, respectively),
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3 350 followed by alcohols (1.84 %) and ketones (0.68 %). In F samples
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5 351 aldehydes were the second major chemical family (17.69 %), being all
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7 352 the other chemical families between 1-2 %. As can be seen, furan and
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10 353 pyrazine chemical families were only found in F coated fish products.

11
12 354 The detection of volatile compounds in NF products could be
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14 355 explained by i) their formation during the thermally treatment applied to
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16 356 this kind of products before packing; ii) their direct accumulation in
17
18 357 muscle fat from feeding, such as hydrocarbons (Sahidi, Rubin and
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20 358 D'Souza, 1986); iii) the proteolytic, lipolytic and oxidative reactions which
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22 359 could take place during the frozen-thawed storage, i.e. 2-ethylhexanol,
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24 360 which can be originated from lipid oxidation or amino acid degradation
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26 361 (Stanke, et al., 2002).

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28
29 362 As can be observed in Table 3, significant differences were found in
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31 363 the profile of volatile compounds between NF and F samples, which
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33 364 could be related to i) volatiles from the cooking oil; ii) the compounds
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35 365 thermally generated or degraded in the coated fish and oil during frying;
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37 366 iii) the compounds formed as a results of interaction between food and
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39 367 oil compounds at high temperature, namely Maillard products (García,
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41 368 et al., 1991).

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43
44 369 The content of total aldehydes were significantly higher ($p=0.040$) in
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46 370 F (101.99×10^7 UA) than in the NF group (29.80×10^7 UA). The same result
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48 371 was obtained for ketones ($p = 0.039$), with higher values in F (7.97×10^7
49
50 372 UA) compared to NF group (4.46×10^7 UA). This was probably due to the
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52 373 heat-induced oxidation of FA from frying oil and food. Aliphatic
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3 374 aldehydes derived from oxidative degradation of PUFA, have low odour
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5 375 threshold values and may play an important role in the flavour of the
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7 376 fried samples (Elmore, et al., 1999). Nawar (1998) found that the largest
8
9 377 amount of volatile compounds produced in oil during frying reflects the
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11 378 major FA of this product, which could explain the significant higher
12
13 379 content of 2,4-decadienal in the F samples. This aldehyde originates from
14
15 380 the oxidation of linoleic acid (C18:2 n-6), the major FA present in both
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17 381 sunflower oil and coated fish samples. Ketones arise also from oxidation
18
19 382 of unsaturated lipids (Sahidi, Rubin and D'Souza, 1986) and some of them
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21 383 give interesting aromatic notes, such 2-heptanone (Ruiz, Muriel and
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23 384 Ventanas, 2002).

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29 385 Esters are formed by esterification of carboxylic acids and alcohols
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31 386 (Sahidi, Rubin and D'Souza, 1986). This chemical family showed
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33 387 significant higher levels ($p=0.002$) in NF ($51.83 \text{ UA} \times 10^7$) than in F group
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35 388 ($13.85 \text{ UA} \times 10^7$), due to the detection of only three individual esters in F
36
37 389 samples against seven in NF samples, indicating the loss of these volatile
38
39 390 compounds during deep-frying. In fried loin chops, Ramírez, et al., (2004)
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41 391 did not found esters. In fact, esters have not been described as
42
43 392 responsible for the aroma of fried samples (Timón, et al., 2004).

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48 393 The content of total aromatic hydrocarbons was also significant
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50 394 higher ($p<0.002$) in NF ($37.60 \text{ UA} \times 10^7$) than in F group ($7.60 \text{ UA} \times 10^7$). The
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52 395 reduction was mainly due to limonene loss, whose presence could be
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54 396 associated with the use of aromas and vegetal oils as ingredients in this
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3 397 coated-fish formulation. During frying this compound may evaporate,
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5 398 decompose or interact with other components.
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7 399 Regarding total aliphatic hydrocarbons and alcohols, not significant
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9 400 differences between NF and F samples were observed. Some individual
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11 401 volatile compounds were only detected in NF or F batches, reducing
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13 402 their statistical significance. Straight chain alcohols come from PUFA and
14
15 403 have an important contribution to the flavour of fried samples (Timón, et
16
17 404 al., 2004). Aliphatic hydrocarbons with less than 10 carbon atoms arise
18
19 405 mainly from lipid oxidation (Ruiz, Muriel and Ventanas, 2002), while those
20
21 406 with longer chains are found accumulated in the fat depots of the
22
23 407 muscle animal, resulting probably from feeding (Meynier, et al., 1999).
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25 408 Thus, it can indicate a potential balance during the deep-frying process
26
27 409 between the formation of some aliphatic hydrocarbons and alcohols
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29 410 and the loss of others through evaporation or decomposition, as well as
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31 411 the stability of other of these volatile compounds, especially 2 and 3-
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33 412 methylpentanal.
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36 413 Furans and pyrazines were only detected in F samples, which can
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38 414 be explained by the formation route of these volatiles compounds,
39
40 415 associated with thermal treatment during food cooking (Mottram, 1998).
41
42 416 Pyrazines are products from Maillard reactions and show very interesting
43
44 417 flavours, such as 2,5-dimethylpyrazine, associated to roasted and bready
45
46 418 aroma (Timón, et al., 2004). Furans are mainly associated with a sweet,
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48 419 nutty and caramel-like odour impression (Ho, Lee and Jin, 1983). In
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50 420 agreement with our results, Ramírez, et al., (2004) detected 2-
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3 421 pentyfuran, 2,5-dimethylpyrazine and 2-ethyl-3,5-dimethylpyrazine in fried
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5 422 pork loin but not in raw samples.
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7 423 **Quantification of furanic compounds**

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10 424 Aware of the importance of these compounds and the need for
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12 425 accurate quantification of their amounts in food, 4 furanic compounds
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14 426 were quantified as described in the experimental session: furan, 2-
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16 427 furfural, furfuryl alcohol and 2-pentyfuran. As detailed previously, no
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18 428 furans were detected in the NF samples. The furanic compounds were
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20 429 formed during frying, with higher amounts of furfuryl alcohol (22.28 ± 2.14
21
22 430 μg per g dry matter of edible food) and furan ($11.88 \pm 2.62 \mu\text{g}$ per g dry
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24 431 matter of edible food), followed by 2-pentyfuran ($3.76 \pm 0.20 \mu\text{g}$ per g
25
26 432 dry matter of edible food) and 2-furfural ($0.57 \pm 0.12 \mu\text{g}$ per g dry matter
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28 433 of edible food), with a global estimated amount above $34 \mu\text{g}$ per g dry
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30 434 matter of edible food.
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36 435 In comparison with other foods described in the literature, the 2-
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38 436 furfural content in the samples of this work was similar to that reported in
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40 437 baby foods (Mesías-García, Guerra-Hernández and García-Villanova,
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42 438 2010). The quantities of 2-pentyfuran were also comparable to that
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44 439 found in crispbread and mock-turtle (EFSA, 2009). Lower levels of furfuryl
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46 440 alcohol were obtained in the present study than in coffee samples
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48 441 (Swasty and Murkovic, 2011). The furan levels in coated deep-fried fish
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50 442 were higher than those usually reported in coffee beverage, baby food,
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52 443 and soups, some of the foods showing the highest furan content (EFSA,
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54 444 2010). Becalski, et al., (2005) reported that furan can be formed through
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3 445 thermal treatment from Maillard precursors or lipids and from pyrolysis of
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5 446 carbohydrates. All these potential precursors occur in fried coated fish,
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7 447 explaining the high content of furan found in this product. These results
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9 448 point out the notable influence of the deep-frying process on the
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11 449 formation of these potentially harmful furanic compounds.
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17 451 **CONCLUSIONS**

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19 452 Deep-frying coated fish products does not exert a large impact on
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21 453 fat intake but increases total PUFA content, specially linoleic acid (C18:2
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23 454 n-6), and preserves long chain n-3 PUFA from oxidation. However, γ - and
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25 455 α -linoleic acids (C18:3 n-6 and C18:3 n-3, respectively) are oxidized
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27 456 during this culinary process. Proteolysis is also observed during the deep-
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29 457 frying of coated fish products. It also releases several characteristic
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31 458 volatile compounds and leads to high quantities of furanic compounds,
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33 459 especially furan and furfuryl alcohol. The crusted barrier formed during
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35 460 frying could reduce oil uptake and preserve oxidation of long chain n-3
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37 461 PUFA. On the other hand, it might be also the responsible for the
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39 462 formation of furanic compounds, in amounts justifying attention. Thus,
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41 463 further studies on possible strategies for reducing the formation of
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43 464 potentially harmful compound in this kind of products while keeping or
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45 465 even increasing desirable nutritional and sensorial characteristics are
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47 466 necessary.
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56 468 **Declarations of Interest**

469 Authors declare not to have any conflict of interest.

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Figure 1. Families of chemical volatile compounds (expressed as percentage of total chromatographic area) in non-fried (□) and deep fried (■) coated fish products.

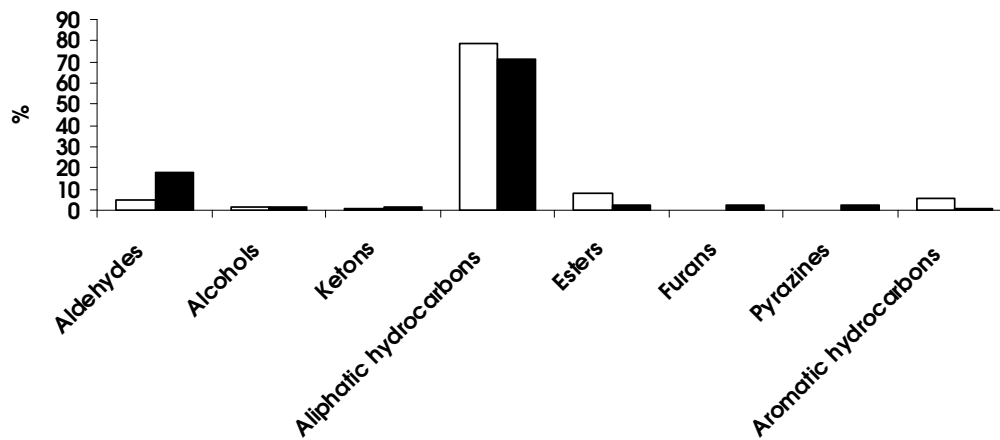


Table 1. Fatty acid composition (g FAME per 100 g FAME detected) in non-fried (NF) and deep-fried (F) coated fish products.

	NF	F	p
C16:0	8.20 ± 0.52	7.02 ± 0.37	0.001
C16:1 n-7	0.34 ± 0.24	0.32 ± 0.09	0.807
C18:0	3.61 ± 0.29	3.43 ± 0.43	0.604
C18:1 n-9	40.75 ± 0.61	33.37 ± 0.90	< 0.001
C18:2 n-6	42.51 ± 1.79	52.45 ± 1.24	< 0.001
C18:3 n-6	0.35 ± 0.01	0.01 ± 0.00	< 0.001
C18:3 n-3	1.55 ± 0.25	0.36 ± 0.27	< 0.001
C22:0	0.79 ± 0.09	0.86 ± 0.05	0.163
C20:4 n-6	0.13 ± 0.07	0.09 ± 0.03	0.286
C20:5 n-3	0.23 ± 0.07	0.23 ± 0.04	0.981
C24:0	0.33 ± 0.05	0.52 ± 0.12	0.007
C22:6 n-3	1.43 ± 0.71	1.46 ± 0.27	0.928
SFA	12.95 ± 0.78	11.95 ± 0.77	0.113
MUFA	40.80 ± 0.67	33.48 ± 0.87	< 0.001
PUFA	45.95 ± 1.10	54.36 ± 1.12	< 0.001
∑ n-6	42.98 ± 1.71	52.54 ± 1.23	< 0.001
∑ n-3	3.25 ± 0.63	2.12 ± 0.25	0.005
∑ n-6/n-3	13.71 ± 2.07	24.86 ± 2.31	< 0.001

Table 2. Amino acid composition (mg per g dry matter of edible food) in non-fried (NF) and deep-fried (F) coated fish products.

	NF	F	p
Alanine	0.42 ± 0.01	0.50 ± 0.11	0.256
Glycine	0.40 ± 0.01	0.49 ± 0.05	0.045
Valine	0.41 ± 0.02	0.37 ± 0.01	0.026
Leucine	0.14 ± 0.00	0.14 ± 0.01	0.153
Isoleucine	0.15 ± 0.00	0.13 ± 0.01	0.021
Proline	0.35 ± 0.00	0.33 ± 0.01	0.095
Methionine	0.30 ± 0.01	0.26 ± 0.01	0.004
Threonine	nd	2.16 ± 0.36	-
Phenylalanine	2.96 ± 0.08	13.04 ± 2.24	0.001
Aspartic acid	3.22 ± 0.19	6.14 ± 0.26	< 0.001
Cysteine	19.15 ± 0.13	46.01 ± 7.39	0.003
Glutamic acid	0.08 ± 0.01	nd	-
Arginine	0.37 ± 0.01	0.31 ± 0.04	0.088
Asparagine	0.47 ± 0.01	0.39 ± 0.01	0.001
Lysine	0.37 ± 0.01	0.42 ± 0.06	0.155
Glutamine	0.40 ± 0.01	0.45 ± 0.03	0.048
Histidine	0.39 ± 0.01	0.41 ± 0.03	0.195
Tyrosine	0.08 ± 0.00	0.13 ± 0.00	< 0.001
Tryptophan	0.55 ± 0.01	0.78 ± 0.08	0.007
ΣAA	30.20 ± 0.22	72.47 ± 10.69	0.001

nd, not detected

Table 3. Abundance (UA x 10⁷) of volatile compounds detected in non-fried (NF) and deep-fried (F) coated fish products.

	RI ^a	ID ^b	NF	F	p
ALDEHYDES					
2-methylpropanal	546	AB	nd	2.05	-
3-methylbutanal	652	AB	nd	4.45	-
2-methylbutanal	662	AB	nd	4.08	-
hexanal	798	AB	11.32	27.78	0.131
2-hexenal	853	AB	nd	1.17	-
Heptanal	901	AB	1.41	3.97	0.049
2-heptenal	654	AB	1.53	11.53	0.067
benzaldehyde	968	AB	2.31	2.74	0.625
octanal	1003	AB	1.15	1.75	0.307
benzeneacetaldehyde	1050	AB	0.70	1.69	0.047
2-octenal	1060	AB	nd	3.00	-
nonanal	1107	AB	3.51	7.13	0.066
nonenal	1170	AB	0.57	0.81	0.117
2-decenal	>1200	A	0.62	2.82	0.012
2,4-decadienal	>1200	A	5.28	23.77	0.012
2-dodecenal	>1200	A	0.32	1.86	0.004
Total aldehydes			29.80	101.99	0.040
ALCOHOLS					
2-methyl-1-butanol	733	AB	1.65	nd	-
1-pentanol	765	AB	0.75	2.90	0.103
2-pentanolacetate	847	A	1.19	nd	-
1-hexanol	867	AB	1.35	nd	-
1-butanol-3-methyl, acetate	873	A	2.92	nd	-
1-octen-3-ol	979	AB	2.10	3.91	0.070
2-ethylhexanol	1029	AB	2.06	0.65	0.112
Total alcohols			12.03	7.46	0.096
KETONS					
2-pentanone	685	AB	4.46	4.06	0.458
2,3-pentanedione	695	A	nd	2.41	-
2-heptanone	890	AB	nd	0.82	-
Total ketons			4.46	7.97	0.039
ALIPHATIC HYDROCARBONS					
2-methylpentane	555	AB	211.79	222.47	0.913
3-methylpentane	576	AB	71.04	71.96	0.980
hexane	600	AB	225.75	112.95	0.203
heptane	700	AB	11.92	nd	-
2-octene	805	AB	nd	0.86	-
decane	1000	AB	3.47	1.32	0.139
undecane	1100	AB	0.92	nd	-
dodecene	1292	AB	nd	0.44	-
dodecane	1200	AB	1.27	nd	-
Total aliphatic hydrocarbons			516.16	412.00	0.536

Table 1. (Continued)

	RI ^a	ID ^b	NF	F	p
ESTERS					
acetic acid, ethyl ester	613	AB	24.89	10.23	0.113
propanoic acid, methyl ester	628	A	3.22	0.96	0.065
butanoic acid, methyl ester	721	A	3.46	2.67	0.201
butanoic acid, 2-methylpropylester	954	A	1.67	nd	-
butanoic acid, butyl ester	993	A	7.50	nd	-
acetic acid, hexyl ester	1100	AB	1.43	nd	-
butanoic acid, 3-methyl, butyl ester	1055		4.75	nd	-
octanoic acid, methyl ester	1130	A	1.65	nd	-
butanoic acid, hexyl ester	1129	A	2.48	nd	-
octanoic acid, ethyl ester	1196	A	0.76	nd	-
Total esters			52.56	13.85	0.002
FURANS					
furan	512	AC	nd	0.47	-
furfural	833	ABC	nd	3.43	-
furfuryl alcohol	854	ABC	nd	2.86	-
2-pentylfuran	993	ABC	nd	7.61	-
Total furans			-	14.96	-
PYRAZINES					
methylpyrazine	824	AB	nd	7.92	-
dimethylpyrazine	913	AB	nd	3.23	-
ethylpyrazine	918	A	nd	0.83	-
Total pyrazines			-	11.98	-
AROMATIC HYDROCARBONS					
benzene	661	A	1.18	nd	-
methylbenzene	786	AB	12.90	2.89	0.128
chlorobenzene	850	A	0.84	nd	-
1,3-dimethylbenzene	873	AB	1.11	1.48	0.752
ethenylbenzene	895	AB	1.14	0.89	0.466
1-ethyl,3,5-dimethylbenzene	1032	A	1.48	nd	-
limonene	1037	AB	18.74	0.96	0.002
naphthalene	>1200	A	0.40	nd	0.166
Total aromatic hydrocarbons			37.60	6.12	0.031

^a RI, retention index

^b ID, method of identification: A, tentative identification by mass spectrum; B, RI in accordance with literature; C, mass spectrum and RI identical to a reference compound and *m/z* ion.

nd, not detected