

# Effect of omega-3 microcapsules addition on the profile of volatile compounds in enriched meat products

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1 **TITLE**

2 Effect of omega-3 microcapsules addition <sup>13</sup> on the profile of volatile compounds in enriched meat  
3 products

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24 **ABSTRACT**

25 This work evaluated the influence of omega-3 enrichment by <sup>1</sup> different types of fish oil  
26 <sup>66</sup> microcapsules (monolayered (Mo) and multilayered (Mu)) on the profile of volatile compounds,  
27 with special interest on lipid oxidation markers, of <sup>1</sup> different meat products (cooked (C-SAU) and  
28 dry-cured sausages (D-SAU)). For that, the volatile compounds of microcapsules and meat products  
29 <sup>24</sup> were extracted by Solid-Phase Microextraction (SPME) and analyzed by Gas Chromatography-Mass  
30 <sup>12</sup> Spectrometry (GC-MS). Significant differences have been found in the profile of volatile compounds  
31 between Mo and Mu, which has been reflected in the meat samples. Thus, in general, volatile  
32 compounds from lipid oxidation have shown higher abundance in Mo and C-SAU and D-SAU  
33 enriched with this type of microcapsules, indicating that the wall of Mu (chitosan-maltodextrine)  
34 might protect the encapsulated bioactive compounds more effectively than that of Mo  
35 <sup>65</sup> (maltodextrine). However, this finding is not reflected in the results of previous studies evaluating  
36 the sensory perception and oxidation stability of C-SAU and D-SAU batches, but it should be  
37 considered since unhealthy oxidation products can be formed in the enriched meat products with  
38 Mo. Thus, the addition of Mu as omega-3 vehicle for enriching meat products may be indicated.

39 **KEY WORDS**

40 Volatile compounds; <sup>2</sup> fish oil microcapsule; dry-cured sausage; cooked sausage

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47 **1 INTRODUCTION**

48 Numerous epidemiological studies suggest that a diet rich in omega-3 polyunsaturated fatty acids  
49 ( $\omega$ -3 PUFAs), mainly eicosapentaenoic acid (EPA; C20:5  $\omega$ -3) and docosahexaenoic acid (DHA;  
50 C22:6  $\omega$ -3), has an important role in prevention and therapy of a series of chronic disorders [1],  
51 particularly coronary heart disease [2-5]. However, western diets are deficient in long chain  $\omega$ -3  
52 PUFAs and the consumption trends of sources rich in these fatty acids (mainly fish and seafood  
53 products) are currently static or declining [6]. Therefore, to improve the welfare state of the  
54 population, different professional organizations and health agencies have established a  
55 recommended intake of EPA plus DHA, around 0.25 g per person and day [7-10] and the European  
56 Union legislation have established the minimum level required of the sum of EPA and DHA to label  
57 a food as "source of  $\omega$ -3 fatty acids" and "high in  $\omega$ -3 fatty acids": 40 and 80 mg per 100 g and per  
58 100 kcal, respectively [11].

59 Nowadays, there is a high consumption of meat products, 3-4 times per week [12]. This is in part  
60 due to the growing intake of "ready-to-eat" products, related to the current lifestyle. Meat and meat  
61 products contain a high amount of proteins of high biological value, but their lipid profile is  
62 sometimes questioned due to their high to moderate quantity of saturated fatty acids (SFA) and the  
63 higher content of  $\omega$ -6 PUFA than  $\omega$ -3 PUFA [13]. Hence, meat industries are interested in producing  
64 healthier meat products [14] and some studies have investigated the possibility of incorporating  
65 fish oils, as bulk or emulsified, in different foods [15-17]. However, the presence of numerous  
66 double bonds in  $\omega$ -3 PUFAs cause a rapid oxidation in the presence of prooxidants such as iron,  
67 light, oxygen and high temperatures [18,19] that accelerate the formation of primary oxidation  
68 products, such as hydroperoxides, which easily isomerize and degrade to volatile compounds. Some  
69 of them impart undesirable off-fishy and rancid odors and flavors such as, 4-heptenal, 3,5-octadiene  
70 or 2-ethylfuran [20-22].

71 In this context, several studies have investigated the possibility of producing stable foods enriched  
72 with  $\omega$ -3 PUFA microcapsules [15,23-25]. The microencapsulation technique is based on creating a  
73 physical barrier between active compounds and the environment, reducing the perception of off-  
74 flavors [26] and the contact with oxidant promoters [18,19]. Moreover, this technique is of easy

75 application in the food industry, economic and scalable [27]. Recent studies have pointed out the  
76 possibility of adding fish oil microcapsules, to enrich different meat products [28,29].

77 Most studies on enrichment of meat products with  $\omega$ -3 PUFAs microcapsules have focused on the  
78 evaluation of the proximal composition, oxidative stability, fatty acid profile and sensory attributes  
79 of the enriched foods [24,25,30,31], without taking into account the influence of the different  
80 processing conditions and microcapsules addition on the volatile compounds profile of these meat  
81 derivatives, except for a previous study in chicken nuggets [32].

82 The main objective of the present study was to evaluate the profile of volatile compounds of cooked  
83 and dry cured meat products enriched with monolayered and multilayered fish oil microcapsules,  
84 taking special attention on those from oxidation processes. The profile of volatile compounds of the  
85 fish oil microcapsules was also aimed.

## 86 2 MATERIAL AND METHODS

### 87 2.1 Experimental Design

88 Two different meat products were elaborated, cooked (C-SAU) and dry-cured sausages (D-SAU),  
89 which were added with monolayered (Mo) (C-SAU-Mo and D-SAU-Mo) and multilayered (Mu)  
90 microcapsules (C-SAU-Mu and D-SAU-Mu), modifying the formulation of the batter by the addition  
91 of 2.75 % (w/w) of Mo and 5.26% (w/w) of Mu. A control batch (without enriching) of each meat  
92 product was also prepared (C-SAU-Co, D-SAU-Co). In both products, the quantity of Mo and Mu  
93 added was 3 and 5 g per 100 g of dough, respectively. These figures were calculated to excess the  
94 required quantity of EPA + DHA to label a food as "source of  $\omega$ -3 fatty acids": at least 40 mg of the  
95 sum of EPA and DHA per 100 g and per 100 Kcal [11].

96 The profile of volatile compounds was analysed in the three batches of C-SAU and D-SAU, and also  
97 in Mo and Mu.

### 98 2.2 Preparation of omega-3 sources

99 Fish oil from cod liver with initial peroxide value < 10 meq kg<sup>-1</sup> and a percentage of 5.96% EPA and  
100 25.83% DHA, kindly provided by Biomega Nutrition (Galicia, Spain), was used as source of  $\omega$ -3

101 PUFAs to prepare Mo and Mu microcapsules, according with the methodology of (Jiménez-Martín <sup>6</sup>  
102 *et al.*, 2014) with slight modifications. The procedure started with the production of fish oil Mo and <sup>9</sup>  
103 Mu emulsions. Fish oil (20 g) and soybean lecithin (6 g), provided by Across Organics (Madrid, <sup>2</sup>  
104 Spain), were mixed with a magnetic stirrer overnight. Then, water was added until a total weight of  
105 200 g and homogenized (20000 rpm, 10 min) using an Ultraturrax T-18 basic (IKA, Germany). In  
106 this way, the primary emulsion was obtained and then homogenized at high-pressure (SPX, model  
107 APV-200a, Silkeborg, Denmark) under the conditions previously optimized, 1200 Ba and 3 passes  
108 for Mo and 1100 and 2 passes for Mu [29]. The primary emulsion was blended with 200 g of water,  
109 in the case of Mo, and with 200 g of 1 % of chitosan (w/w) with 95 % of deacetylation (Chitoclear <sup>3</sup>  
110 FG 95, kindly provided by Trades, Murcia, Spain) in acetic acid 1 %, in the case of Mu, by slowly <sup>1</sup>  
111 agitation with a magnetic stirrer for 15 min. In both types of emulsions, the final step consists on <sup>7</sup>  
112 adding 400 g of maltodextrin solution (120 g maltodextrin + 280 g water) with a dextrose  
113 equivalent of 12 % (Glucidex 12, kindly provided Roquette, Lestrem, France), to obtain the feed <sup>1</sup>  
114 emulsion. The Mo and Mu emulsions obtained (800 g) were dried in a laboratory-scale spray drier  
115 equipped with a 0.5-mm nozzle atomizer (Mini spray-dryer B-290, Buchi, Switzerland). The  
116 emulsions, maintained at room temperature, were constantly and gently agitated in a magnetic  
117 stirrer during the spray drying process. The aspirator rate was adjusted at 80 %, feed rate was 1  
118 L/h, inlet temperature was 180 °C, and outlet temperature ranged 85–90 °C. The collected dried  
119 powders were stored in containers at 4 °C until being added to the meat products.

### 120 <sup>2</sup> 2.3 Elaboration of meat products

121 C-SAU were elaborated with meat mechanically separated from chicken, water, pork fat, salt, pork  
122 plasma, stabilizer (E-450), aromas, vegetable fiber, spices, spice extracts, smoke flavor, antioxidant  
123 (E-316) and preservative (E-250) and the corresponding microcapsules in the case of the enriched  
124 batches, added in the knead phase. All C-SAU batches were stuffed in 18 mm diameter cellulose <sup>19</sup>  
125 casings, heated in a water bath at 85 °C during 30 min and allowed to cool at 7 °C during 1 hour.  
126 After that, frankfurters were vacuum packed and stored at refrigeration temperatures (0-5 °C) for <sup>1</sup>  
127 7-9 days until been analyzed. Formulation and manufacture of these products were made in a meat <sup>2</sup>  
128 industry (remain anonymous). All batches were analyzed after heating at 90 °C during 3 min.

129 <sup>1</sup> D-SAU was elaborated with Iberian pork meat and fat, which were ground through a 6 mm  
130 diameter mincing plate. The rest of ingredients: salt, dextrose, soy protein, spices, aromas,  
131 stabilizers (E-451 and E-450), antioxidant (E-301), preservatives (E-252 and E-250), enhancer  
132 flavor (E-621), coloring (E-120) and the corresponding microcapsules in the case of the enriched  
133 batches were added and mixed for 3 minutes and kept at 4 °C until stuffed. No starter culture was  
134 added. The obtained dough was stuffed into collagen casings with a length of 40 cm and a diameter  
135 of <sup>1</sup> 60 mm. The sausages followed a dry-cured process under controlled conditions of 4 °C and 82%  
136 of relative humidity for 3 days. After this period, the samples were <sup>1</sup> 21 days in the drying-curing  
137 chamber at 8 °C and 80% of relative humidity and 14 days in a cellar at 5 °C and 85% humidity,  
138 until reaching a percentage of loss of 38-40%. The dry-cured sausages were stored at ambient  
139 temperature (18-20 °C for 7-9 days) until been analyzed. Formulation and manufacture of these  
140 products were also made in a meat industry (remain anonymous).

#### 141 <sup>12</sup> 2.4 Analysis of volatile compounds

142 One g of microcapsules and minced meat products <sup>8</sup> was weighed into a 10 mL glass flask (Hewlett-  
143 Packard, Palo Alto, Calif, U.S.A.) sealed with <sup>8</sup> an aluminum cap and PTFE butyl septum (Perkin-  
144 Elmer, Foster City, Calif, U.S.A.). Volatile compounds were extracted by solid-phase microextraction  
145 (SPME) following the method described by [34] with some modifications. SPME was carried out by  
146 using a cross-linked carboxen/polydimethylsiloxane <sup>69</sup> with a 10 mm long and 100 µm thick <sup>8</sup> (Supelco,  
147 Bellefonte, Pa., U.S.A.), conditioned at 220 °C for 50 min prior to use by heating in the gas  
148 chromatograph (GC) injection port. Absorption was done <sup>49</sup> in a water bath at 40 °C, introducing the  
149 fiber in a sealed vial for 30 minutes. The SPME fiber was desorbed and maintained in the injection  
150 port for 30 min. Analyses were performed using a Hewlett-Packard 6890 series II GC coupled to a  
151 mass selective detector (HP 5973) (Hewlett-Packard, Wilmington, DE, USA). Volatiles were  
152 separated using a <sup>8</sup> 5% phenyl-95% polydimethylsiloxane column (30 m × 0.32 mm ID, 1.05 µm film  
153 thickness, Hewlett-Packard), <sup>6</sup> operating at 6 psi of column head pressure, resulting in a flow of 1.3  
154 mLmin<sup>-1</sup> at 40 °C. The injection port was in a splitless mode. The temperature program was  
155 isothermal for 15 min at 35 °C, increased to 150 °C at <sup>25</sup> 4 °C min<sup>-1</sup>, and then to 250 °C at 20 °C  
156 min<sup>-1</sup>. The transfer line to the mass spectrometer was maintained at 280 °C. The mass spectra was  
157 obtained using a mass selective detector by electronic impact at 70 eV, a multiplier voltage of

158 1756 V and collecting data at a rate of one scan over the m/z range of 30–550 u.m.a. N-alkanes  
159 (Sigma R-8769) were analyzed under the same conditions to calculate the linear retention indexes  
160 (LRIs) for the volatile compounds. Compounds were identified by comparison of mass spectrum  
161 with database (NIST and Wiley libraries) and by comparison of their LRI with those available in the  
162 literature [20,21,43–52,35,53–58,36–42]. Results from volatile analyses are provided in area units  
163 (AU).

## 164 2.5 Sampling replication and statistical analysis

165 Replicate experimental samples (n = 3) of Mo and Mu microcapsules and of the three batches (Co,  
166 Mo and Mu) of meat products (C-SAU and D-SAU) were analyzed in triplicate. In the meat products,  
167 the effects of the addition of different types of fish oil microcapsules and the differences between  
168 microcapsules were evaluated by one-way analyses of variance (ANOVA). When a significant effect  
169 ( $p < 0.05$ ) was detected, paired comparisons between means were conducted using the Tukey's test.  
170 A data reduction procedure (Factor analysis) was used to create two-dimensional principal  
171 component analysis score plots (PCA) for all volatile compounds that showed significant  
172 differences in the ANOVA analysis. The original data were normalized and orthogonal and linear  
173 combinations of the original variables were classified depending on the level of information they  
174 produced in the first two components: PC1 (the axis, containing the largest possible amount of  
175 information of the variance of the data) and PC2 (perpendicular to PC1). The loading of each  
176 selected volatile compound on the two first principal components were plotted and the average  
177 scores of the three batches (Co, Mo and Mu) in both meat products (C-SAU and D-SAU) on the two  
178 first principal components were plotted. The statistics were run using the program IBM SPSS  
179 Statistics v.22.

## 180 3 RESULTS AND DISCUSSION

### 181 3.1 Volatile compounds in fish oil microcapsules

182 A total of 40 volatile compounds have been identified in the Mo and Mu fish oil microcapsules,  
183 which have been grouped in the following chemical families: aliphatic hydrocarbons, alcohols,  
184 aldehydes, ketones, furans and acids. Figure 1 shows the area percentage of each chemical family in



185 Mo and Mu. In both types of fish oil microcapsules, aliphatic hydrocarbon was the major chemical  
186 family (around 88 %), followed in decreasing order by aldehydes (around 6.7 %), ketones (around  
187 3 %), alcohols (around 1.5 %), furans (around 0.5 %) and acids (around 0.2 %). This profile of  
188 volatile compounds is quite according to a previous study with double and multilayered fish oil  
189 microcapsules [43]. The percentage of aliphatic hydrocarbons has been used as an indicator of  
190 quality and stability of different commercial fish oils, from salmon, tuna, sardines and shrimp.  
191 Considering the relationship between the decrease in the percentage of this family of volatile  
192 compounds with an increase of lipid oxidation [58], the high percentage of aliphatic hydrocarbons  
193 in Mo and Mu may support the protective effect of the wall materials of these types of  
194 microcapsules, minimizing the contact and reactivity of fish oil with oxidizing promoters.  
195 Significant differences have been detected in the percentage of the most chemical families of  
196 volatile compounds between the Mo and Mu of this study, showing Mo higher percentages of  
197 aldehydes (8.43 % vs 4.78 %), ketones (3.82 % vs 2.65 %), alcohols (1.97 % vs 1.10 %) and lower  
198 of aliphatic hydrocarbon (87.89 vs 90.43 %) and acids (n.d. vs 0.32 %) than Mu. Accordingly, [59]  
199 also found significant differences in the percentage of chemical families of volatile compounds  
200 between different types of fish oil microcapsules.

201 Table 1 listed the individual volatile compounds of Mo and Mu, being expressed as AU x 10<sup>6</sup>. Hexane  
202 was the major volatile compound in Mo and Mu (around 87.4 AU x 10<sup>6</sup>), followed by pentane  
203 (around 19.7 AU x 10<sup>6</sup>), hexanal (around 2.4 AU x 10<sup>6</sup>) and 3-hydroxy-2-butanone (around 2.13 AU  
204 x 10<sup>6</sup>), and the rest of individual volatile compounds showing less than 1 AU x 10<sup>6</sup>. This agrees with  
205 results described for double and multilayered fish oil microcapsules [43]. From the 40 individual  
206 volatile compounds identified in the fish oil microcapsules of the present study, 9 of them were  
207 found in Mu but not in Mo (tridecane, 1,2,4-butanetriol, phenylethyl alcohol, 2-heptenal, 2-octenal,  
208 2-nonanone, 2-butyltetrahydrofuran, heptanoic and sorbic acid) and 7 were only detected in Mo (1-  
209 heptene, heptane, decane, 2-propanol, 4-hexen-1-ol, 1-heptanol and 2-hexenal).

210 Significant differences were found in most individual volatile compounds between Mo and Mu  
211 (Table 1). Regarding the aldehydes, which have been described as the most important indicators of  
212 fish oil oxidation [58], Mo showed significant higher levels of propanal, pentanal, hexanal, 2-  
213 hexenal, heptanal, octanal and nonanal compared to Mu. It has been described that propanal comes

214 from the lipid hydroperoxides derived from  $\omega$ -3 PUFA while hydroperoxides derived from  $\omega$ -6  
215 PUFA mainly generates hexanal, as consequence of the breakdown of the first double bond of the n  
216 position of <sup>61</sup>the  $\omega$ -3 and  $\omega$ -6 fatty acids, respectively [60]. Besides, hexanal has been used in  
217 previous studies as a marker to measure the quality and <sup>46</sup>oxidative stability of fish oil microcapsules  
218 [20]. <sup>On the other hand</sup>, Mu had significant higher AU of 2-pentenal and 2-octenal than Mo, but  
219 these two volatile compounds have not been related to the oxidation of  $\omega$ -3 PUFAs. In addition,  
220 other relevant indicators of <sup>26</sup>fish oil oxidation, such as 2,4-heptadienal and <sup>60</sup>2,4-decadienal, which  
221 <sup>have been</sup> associated <sup>to</sup> the perception of <sup>rancid flavor</sup> [20,55,60], or other aldehyde volatile  
222 compounds related to rancid odors, such as decanal or 2-nonenal [20,55,61], have not been  
223 identified in Mo or Mu.

224 Most individual alcohols and ketones have shown significant differences between Mo and Mu, with  
225 higher AU in Mo in comparison to Mu in most cases. However, as our knowledge, either of the  
226 ketones detected in Mo and Mu are associated with lipid oxidation process. Most important ketones  
227 from lipid autoxidation reactions are 3,5-octadien-2-one and 1-octen-3-one [56]. In fact, they have  
228 been detected in mayonnaise and milk enriched with fish oil, being <sup>3</sup>strongly correlated with the  
229 <sup>strength of the oxidation process</sup> [55,57]. However, these ketones have not detected in Mo or Mu.  
230 Regarding the alcohols, <sup>16</sup>1-penten-3-ol and 2-penten-1-ol have been described as one of the most  
231 characteristics oxidation markers for PUFA [55,56]. 1-penten-3-ol has been <sup>4</sup>detected in both types  
232 <sup>of microcapsules</sup>, with higher AU in Mo than in Mu, while <sup>59</sup>2-penten-1-ol was not found in these fish  
233 <sup>oil</sup> microcapsules. <sup>4</sup>Other common oxidation product of  $\omega$ -3 PUFA is 2-ethylfuran, which can be  
234 generated from the 12-hydroperoxide of EPA and 16-hydroperoxide of DHA [43,62]. This volatile  
235 compound has been identified in both types of microcapsules, having Mo significantly higher AU  
236 than Mu. Two acids volatiles compounds, heptanoic and sorbic acid, have been found in Mu, but not  
237 in Mo. Heptanoic acid at high concentrations impart unpleasant rancid odor, but AU of this  
238 compound in Mu are very low.

239 The higher AU in some individual volatile compounds related to lipid oxidation found in Mo in  
240 comparison to Mu <sup>3</sup>could be explained by the different wall material of these fish oil microcapsules,  
241 being <sup>of</sup> maltodextrine and of chitosan plus maltodextrine, respectively. In fact, it has been  
242 described that chitosan increases <sup>58</sup>the electrostatic force and viscosity of the layers [63], avoids the

243 oxidative damage and <sup>11</sup> could act as a free scavenger [64]. Thus, the Mu coating may be more  
244 effective than Mo to protect fish oil from oxidative damage. This aspect can be marked <sup>57</sup> in the case of  
245 volatile compounds as hexanal, 1-penten-3-ol and 2-ethylfuran, with low odor thresholds (4.5, 1  
246 and 2.2 µg Kg<sup>-1</sup> oil, respectively) and associated with sensory defects [65,66]

247 Nevertheless, <sup>45</sup> in comparison to the profile of volatile compounds in bulk fish oil, Mo and Mu have  
248 not shown polyunsaturated lipid oxidation products with rancid taste perceptions, such as 2,4-  
249 heptadienal, 2,4-decadienal, 2-nonenal, 3,5-octadien-2-one and 1-octen-3-one [58,67], which points <sup>2</sup>  
250 out the effectiveness of the Mo and Mu microcapsules of the present study to minimize the contact  
251 and reactivity of fish oil encapsulated with oxidizing promoters.

### 252 3.2 Volatile compounds in dry-cured and cooked sausages enriched with fish oil 253 microcapsules

254 <sup>13</sup> A total of 53 and 60 volatile compounds have been identified in D-SAU and C-SAU of the present  
255 study, respectively, which have been grouped in the <sup>34</sup> following chemical families: aliphatic  
256 hydrocarbons, alcohols, aldehydes, furans, ketones, terpenes, acids, esters, aromatics, cyclic  
257 hydrocarbons and pyrazines. <sup>68</sup> Figures 2.a and 2.b show the percentages of these chemical families of  
258 volatile compounds in D-SAU and C-SAU as affected by type of fish oil microcapsule addition,  
259 respectively. The most abundant families in all batches of D-SAU were acids (around 65.1 %) and  
260 aldehydes (around 14.5 %), followed far behind by terpenes (around 7.2 %) and esters (around 6.9  
261 %). Minor percentages were found for aliphatic hydrocarbons (around 2.7 %), aromatics (around  
262 1.6%), ketones (around 1 %), cyclic hydrocarbons and alcohols (around 0.9 %) and furans (around  
263 0.8 %). This profile <sup>1</sup> is quite in concordance with previous studies in fermented sausages [37,42].  
264 Moreover, <sup>21</sup> significant differences have been detected in the chemical families of volatile compounds  
265 between the D-SAU batches of this study, with Mo showing higher percentages of aldehydes and  
266 terpenes (16,03 and 8.2) than Co and Mu batches, and Mu having higher percentage of acids (69,63)  
267 and lower of esters (5,58) than Co and Mo.

268 In C-SAU, the major family of volatile compounds was aldehydes (around 24.7 %) followed by  
269 aliphatic hydrocarbons (around 15.1 %), cyclic hydrocarbons (around 14.8 %) and alcohols  
270 (around 12.4 %), while minor abundance was detected for terpenes (around 7.6 %), acids (around  
271 6.9 %), esters (around 6.5 %), aromatics (around 5.2 %), ketones (around 4.7 %), furans (around

272 1.4 %) and pyrazines (around 0.6 %). This agrees with the profile of volatile compounds previously  
273 reported in other studies in cooked sausages [50,53]. Besides, significant differences have been  
274 found in the chemical families of volatile compounds between the C-SAU batches of this study,  
275 showing C-SAU-Mo higher percentages of aldehydes and alcohols than C-SAU-Co and C-SAU-Mu; C-  
276 SAU-Mu obtained higher percentage of acids and esters and lower of aliphatic hydrocarbons than C-  
277 SAU-Co and C-SAU-Mo; and the percentage of cyclic hydrocarbons was higher in C-SAU-Co than in  
278 the enriched batches. Thus, at first, considering the results on the percentage of volatile  
279 compounds, the differences between microcapsules are reflected in the bathes of meat products.  
280 Giving a step forward, the individual volatile compounds of the control and enriched batches of the  
281 meat products of the present study are following analyzed.

282 Table 2 listed the individual volatile compounds of D-SAU as affected by the type of fish oil  
283 microcapsule added. Acetic acid was the major volatile compound in all batches (around 470.3 AU x  
284 10<sup>6</sup>), followed by hexanal (around 162.7 AU x 10<sup>6</sup>), methyl hexanoate (around 62.4 AU x 10<sup>6</sup>), β-  
285 myrcene (around 39.1 AU x 10<sup>6</sup>), pentanoic acid (around 35.9 AU x 10<sup>6</sup>), butanoic acid (around  
286 26.6 AU x 10<sup>6</sup>) and heptanal (around 10.5 AU x 10<sup>6</sup>), showing the rest of the individual volatile  
287 compounds less than 10 AU x 10<sup>6</sup>. This profile is quite in concordance with previous studies in dry  
288 fermented sausages [37,39]. The high content of acetic acid would be related to microbial  
289 fermentation of carbohydrates [39,68]. Others compounds also typical of carbohydrate  
290 fermentation, such as 3-hydroxy-2-butanone, has also been detected in D-SAU batches [41]. It is  
291 also noted the high AU of β-myrcene in these samples, which may be ascribed to the addition of  
292 species [69].

293 The enrichment effect with Mo and Mu fish oil microcapsules significantly influence on the volatile  
294 compounds of most chemical groups (Table 2), excluding esters, aromatics and cyclic  
295 hydrocarbons. Only 13 in 53 volatile compounds identified in D-SAU showed significant differences  
296 among batches: C-SAU-Mo showed higher AU in 6 volatile compounds (1-propanone, 1-penten-3-ol,  
297 1-octen-3-ol, pentanal, 3,5-octadien-2-one and acetic acid) and lower in 1 (butanal) in comparison  
298 to C-SAU-Co and C-SAU-Mu; C-SAU-Mu obtained higher abundance in 2 volatile compounds  
299 (heptane and β-myrcene) and lower in 1 (3-hydroxy-2-butanone) than in C-SAU-Co and C-SAU-Mo,  
300 and C-SAU-Co showed higher AU in 1 volatile compound (2-pentyl-furan) and lower in 2 (1-

301 propanol and 2-ethylfuran) in comparison to the enriched batches. Figure 3.a represents the score  
302 plots of PCA of volatile compounds data from the D-SAU samples. The first principal component  
303 (PC1) comprised 55.48% of the total variance, and the second principal component (PC2)  
304 accounted for 29.47%. The score plot indicates a clear differentiation of samples as affected by the  
305 addition of fish oil microcapsules: those with high positive PC1 scores (D-SAU-Mo), those with high  
306 positive PC2 scores (D-SAU-Mu) and those with high negative PC2 scores (D-SAU-Co). Several  
307 volatile compounds (3,5-octadien-2-one, 1-propanol, pentanal, 1-octen-3-ol, 1-penten-3-ol, acetic  
308 acid, 2-ethylfuran, 1-propene, allyl sulphide) are located in the right quadrants (upper and lower),  
309 which corresponds to high positive charges in PC1, associated with D-SAU-Mo batch. On the other  
310 hand, there were a few volatile compounds allocated in the PC2: heptane,  $\beta$ -myrcene, and butanal in  
311 the left upper quadrant, and 2-pentyl-furan and 3-hydroxy-2-butanone in the left lower quadrant,  
312 related to D-SAU-Mu and D-SAU-Co, respectively. Thus, in comparison to C-SAU-Co and C-SAU-Mu,  
313 C-SAU-Mo are more related to typical volatiles compounds of fatty acid oxidation, such as 1-  
314 propanol, 1-octen-3-ol and pentanal [35], and to characteristic oxidation markers for PUFA  
315 oxidation, such as 1-penten-3-ol, 2-ethyl-furan and 3,5-octadien-2-one, which have been previously  
316 observed in mayonnaise and chicken nuggets enriched with fish oil [23,55], and are correlated with  
317 the strength of the oxidation process [55,57]. The low odor thresholds some of these volatile  
318 compounds, such as 1-octen-3-ol and 3,5-octadien-2-one (1 and 0.45  $\mu\text{g kg}^{-1}$  of oil, respectively)  
319 [70,71], would lead to the perception of anomalous odor and/or flavor, may having a negative  
320 impact in the products enriched with Mo. Nevertheless, in a previous study carried out with the D-  
321 SAU samples of the present work [28], no significant differences in acceptability have been found  
322 among Co, Mo and Mu samples. So, the influence of the fish oil microcapsules addition on the profile  
323 of volatile compounds does not seem to be reflected in the consumer's perception of D-SAU.

324 Table 3 showed the individual volatile compounds of C-SAU as affected by the type of fish oil  
325 microcapsule added.  $\alpha$ -thujene was the major volatile compound in all batches (around 6.07 AU x  
326  $10^6$ ), followed by pentanal (around 4.84 AU x  $10^6$ ),  $\beta$ -thujene (around 3.52 AU x  $10^6$ ), hexanal  
327 (around 3.5 AU x  $10^6$ ), 1-octen-3-ol (around 3.40 AU x  $10^6$ ), gamma-terpinene (around 3.20 AU x  
328  $10^6$ ) and heptanal (around 3.15 AU x  $10^6$ ), and the rest individual volatile compounds showed less  
329 than 3 AU x  $10^6$ . In previous studies in cooked sausages, hexanal has been identified as the most

330 abundant volatile compound, followed by heptanal, pentanal and volatiles compounds from the  
331 chemical families of alcohols (1-pentanol and 1-octen-3-ol) and terpenes (limonene,  $\beta$ -myrcene,  
332 and gamma-terpinene) (Chevance and Farmer, 1999b; Chevance *et al.*, 2000; Estévez *et al.*, 2005),  
333 which is quite in agreement with the findings of the present study. However, in these previous  
334 works  $\alpha$ -thujene and  $\beta$ -thujene were identified but with lower AU than in the present work. These  
335 compounds are associated with spicy flavor and have been found in a wide variety of medicinal  
336 herbs, essential oils, flavorings and spices such as nutmeg [72], therefore, its abundance in the  
337 present study could be related to the addition of spices in the meat product formulation.

338 In C-SAU, the addition of Mo and Mu fish oil microcapsules significantly influenced the volatile  
339 compounds of most chemical families (Table 3), excluding terpenes and pyrazines, finding  
340 significant differences in 27 volatile compounds. Higher abundance was found in 2 volatile  
341 compounds in C-SAU-Mo (1-pentanol and 2-decenal) than in C-SAU-Co and C-SAU-Mu. 9 volatile  
342 compounds (hexane, heptane, decane, tridecane, 1-hexanol, phenyl ethyl alcohol, acetic acid,  
343 nonanoic acid, methyl propanoate and methyl propanoate) obtained higher AU in C-SAU-Mu than in  
344 C-SAU-Co and C-SAU-Mo. On the contrary, C-SAU-Mu showed lower abundance for 2-octene,  
345 nonane, 1-octen-3-ol, 2-methyl-propanal, 3-heptanone, 2-buthyl-furan and octanoic acid than C-  
346 SAU-Co and C-SAU-Mo. In comparison to the enriched batches, C-SAU-Co showed higher AU for 6  
347 volatile compounds (pentanal, 2-heptanone, 2-methyl-furan, pentanoic acid,  $\beta$ -thujene and  $\alpha$ -  
348 thujene) and lower for 3 (dodecane, 4-hexen-1-ol and 1-heptanol). Score plot of PCA of volatile  
349 compounds data from the C-SAU samples is shown in Figure 3.b. The PC1 accounted for 54.78% of  
350 the total variance, and the PC2 comprised 34.19%. The score plot allowed a clear separation of the  
351 samples: those with high positive PC1 scores (C-SAU-Mu), those with high positive PC2 scores (C-  
352 SAU-Mo) and those with negative PC2 scores (C-SAU-Co). 2-decenal, 2-buthylfuran, 3-heptanone, 1-  
353 pentanol, 4-hexen-1-ol, 1-octen-3-ol, dodecane, nonane and methyl-propanoate were grouped and  
354 allocated in the upper quadrants (left and right), which corresponds to the C-SAU-Mo batch, while  
355 2-heptanone, pentanal, 2-methylpropanal,  $\beta$ -thujene,  $\alpha$ -thujene, 2-methylfuran and hexane,  
356 heptane, decane, 1-hexanol, 1-heptanol, phenyl-ethyl-alcohol were in the lower left and right  
357 quadrants, related to C-SAU-Co and C-SAU-Mu, respectively. Thus, in C-SAU, Mo enriched batches  
358 also showed a close relation with volatile compounds from lipid oxidation, such us 2-decenal, a

359 characteristic volatile compound of  $\omega$ -3 PUFA oxidation, and in 1-pentanol, 4-hexen-1-ol and 1-  
360 octen-3-ol, described as typical lipid oxidation products [50,53]. 2-decenal has been related in  
361 previous studies to rancid odors in fish oil enriched mayonnaise [55] and fish oil microcapsules  
362 [20]. This volatile compounds has a fatty and fishy aroma [71] with a low odor threshold, around 10  
363  $\mu\text{g kg}^{-1}$  oil [73], which may detriment the acceptability of the meat products added with Mo.  
364 However, as occurred in D-SAU, similar scores in the acceptability analysis have been found by [28]  
365 in the three batches of C-SAU, not being reflected the differences in the profile volatile compounds  
366 by the sensory results.

367 It is worth noting that the differences found in the present study in the profile volatile compounds  
368 depending on the type of fish oil microcapsules added. Anyway, it could be indicated a major  
369 protection of the microencapsulated fish oil against lipid oxidation when Mu are added. This can be  
370 ascribed to the different wall material in Mo (maltodextrine) and Mu (chitosan plus maltodextrine).  
371 Thus, the multilayer structured of chitosan-maltodextrine may protect the encapsulated material  
372 more effectively than the simple coating of maltodextrine. Indeed, chitosan improves the emulsion  
373 stability, increasing the electrostatic force and viscosity of the layers, and can also act as an  
374 antioxidant [63,64]. Moreover, a high oxidative stability has been found in microcapsules with  
375 chitosan [74]. So, although no marked effect on sensory or oxidation stability have been previously  
376 found [28], differences in the volatile compounds should be considered since they could release to  
377 unhealthy oxidized products [75]. This can be the case of furans, such as 2-ethylfuran, 2-butylfuran,  
378 2-acetylfuran, 2-pentylfuran, 2-furfural and furfural alcohol, which have been found in different fish  
379 products [76,77], and are revealed toxicity in animals and humans [78,79]. In fact, 2-ethylfuran and  
380 2-butylfuran have been closely related to the D-SAU-Mo and C-SAU-Mo samples in this study.  
381 Considering this aspect, more studies should be claimed in this sense, for evaluating the formation  
382 of contaminants in different omega-3 enriched meat products.

#### 383 4 CONCLUSIONS

384 The type of fish oil microcapsules influences on its profile of volatile compounds and on that of the  
385 enriched meat products. The use of multilayered microcapsules with chitosan-maltodextrine walls  
386 may be more protective to the formation of lipid oxidation products, especially from omega-3 fatty

387 acids, than microcapsules with a maltodextrine layer. Thus, the use of multilayered fish oil  
388 emulsions to elaborate omega-3 microcapsules for enriching meat products may be indicated,

389 **ACKNOWLEDGEMENTS**

390 Authors, especially Trinidad Perez-Palacios, acknowledge to the Agencia Estatal de Investigación  
391 (AEI) and the Fondo Europeo de Desarrollo Regional (FEDER) the funding for this study, which was  
392 supported by the project AGL2016-73260-JIN (AEI/FEDER/UE).

393 **AUTHOR CONTRIBUTIONS**

394 Conceptualization, T. Antequera. and T. Pérez-Palacios.; Methodology, J.C. Solomando, A. Martín, T.  
395 Pérez-Palacios and T. Antequera.; Software, A. Martín; Validation, J.C. Solomando, T. Pérez-Palacios.  
396 and T. Antequera.; Formal Analysis, J.C. Solomando; Investigation, T. Pérez-Palacios and J.C.  
397 Solomando; Resources, T. Pérez-Palacios; Data Curation, J.C. Solomando; Writing – Original Draft  
398 Preparation, J.C. Solomando.; Writing – Review & Editing, T. Pérez-Palacios and T. Antequera;  
399 Visualization, J.C. Solomando; Supervision, A. Martín, T. Pérez-Palacios; Project Administration, T.  
400 Pérez-Palacios; Funding Acquisition, T. Pérez-Palacios.

401 **CONFLICTS OF INTEREST**

402 The authors declare no conflict of interest.

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## 632 FIGURE CAPTIONS

633 <sup>36</sup> **Figure 1.** Volatile compounds of monolayered (Mo) and multilayered (Mu) fish oil microcapsules  
634 classified according to <sup>73</sup> chemical families. Values are expressed as the average percentage of each  
635 family.

636 <sup>1</sup> **Figure 2.** Volatile compounds of dry-cured (a) and cooked (b) sausages as affected by enrichment  
637 with  $\omega$ -3 PUFA <sup>7</sup> (control: dark gray; enriched with multilayered fish oil microcapsules: medium  
638 gray; enriched monolayered fish oil microcapsules: light gray) classified according to chemical  
639 families. Values are expressed as the average percentage of each family. <sup>1</sup> Bars with different  
640 letters (a,b,c) within the same formulation show significant differences ( $p < 0.05$ ) due to  
641 enrichment effect (Co vs Mo vs Mu).

642 <sup>35</sup> **Figure 3.** Principal component analysis (PCA) of the significant volatile compounds in dry-cured (a)  
643 and cooked (b) sausages. The plots represent, for the two first principal components, the loading  
644 of each volatile compound and the average scores of each one of batches. Control ( $\triangleright$ ); <sup>7</sup> enriched  
645 with monolayered fish oil microcapsules ( $\circ$ ); enriched with multilayered fish oil microcapsules  
646 ( $\diamond$ ).

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